

Date: Tuesday, 03/04/2007 11:02:08 AM  
User: Linda Lacelle

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	SET SCREW
Job Number	31571-6	Part Number	D35851
Estimate Number	12804	Drawing Number	D3585 REV A
P.O. Number	N/A	Project Number	N/A
This Issue	03/04/2007	S.O. No.	N/A
Prsht Rev.	NC	Type	PURCHASED PARTS
First Issue	N/A	Material	N/A
Previous Run	31384	Due Date	10/04/2007
Written By		Qty:	90
Checked & Approved By		Um:	
Comment	Est Rev:A New Issue 07-03-20 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STOCK D3585-1 B_31384
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 Comment: SMALL & MEDIUM FAB RESOURCE 1 DRILL HOLE PER DRWG D3585 REV.A
3.0	QC5	INSPECT WORK TO CURRENT STEP
		 Comment: INSPECT WORK TO CURRENT STEP
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 REIDENTIFY & STOCK USING NEW B/N
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		 Comment: FINAL INSPECTION/W/O RELEASE
Job Completion		 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
01/10/22	2	split w/o		SPB 07/10/22	2		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: D Date: 07/10/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

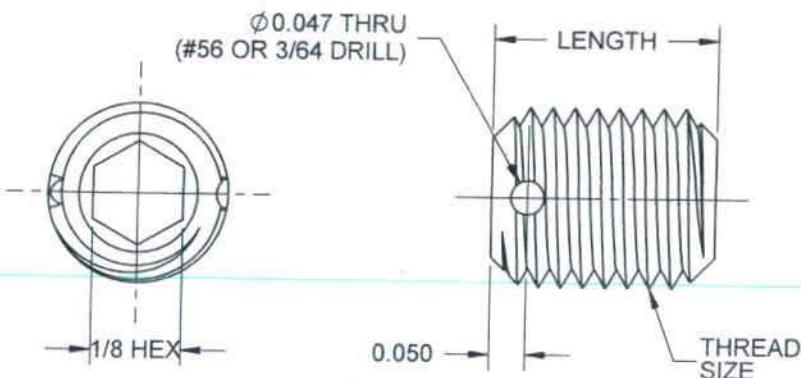
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>BS</i>	DRAWN BY <i>BS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>#</i>	DRAWING NO. D3585	REV SHEET 1 OF 1	
DATE 07.01.02		TITLE SET SCREW		SC
REV A	DATE 07.01.02	DESCRIPTION NEW ISSUE		

## SPECIFICATION CONTROL DRAWING



P/N	THREAD SIZE	LENGTH	POSSIBLE SUPPLIER
D3585-1	1/4-28 UNF	0.313	McMASTER-CARR P/N 90289A352

*W/ 31571*

**NOTES:**

- 1) TYPE: KNULED CUP POINT SET SCREW
- 2) MATERIAL: BLACK-OXIDE ALLOY STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

